

# Work Order ID 109047

\*109047\*

Page 1

November-07-13 9:48:54 AM

Item ID: D135-751-101

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube Extension Fits LH or RH

Start Date: 11/07/13 Start Qty: 1.00

\*1\*2  
\*1\*

Cust Item ID:

Required Date: 11/08/13 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*h*

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D135-751

Rev B

100

0.00

DAS

27

9-89

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo *ML*

0.00

Photocopy bluefile & type labels per PPP D135-751-101 CHG001

*BILLY*

*2 ML 13-11-08*

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

DAS  
6  
9-89

*2X*

DAS

28

9-89

*13-11-7*

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS

27

9-89

*B. 1114*

*2*



# Work Order ID 109047

November-07-13 9:48:54 AM

**\*109047\***

Page 2

Item ID: D135-751-101

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube Extension Fits LH or RH

Start Date: 11/07/13 Start Qty: 1.00

**\*1\***  
**\*1\*** 2

Cust Item ID:

Required Date: 11/08/13 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging					2	13-11-14		
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD135-751-101				DAS				
	Location <u>FL 089A</u>				6				
	PPP Rev: _____				989				
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

13/11/18  
13-11-15



# Picklist Print

November-07-13 9:48:53 AM

Page 1

Work Order ID: 109047

Parent Item: D135-751-101

Parent Item Name: Skidtube Extension Fits LH or RH

Start Date: 11/07/13

Required Date: 11/08/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-06-21 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A Bolt		Purchased	No			110	Each	4,101.0000	14	14		13-11-7	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122814		20							
				ST350		1655							
				M127363		655							
				M127410		1000							
				ST512		2426							
				125388		2376							
				M126765		50							
AN3C7A Bolt		Purchased	No			110	Each	967.0000	16	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		10							
				122141		10							
				FP001		1							
				122800		1							
				ST351		10							
				123900		6							
				124221		4							
				ST511		946							
				m125709		946							



# Picklist Print

November-07-13 9:48:54 AM

Page 2

Work Order ID: 109047

Parent Item: D135-751-101

Parent Item Name: Skidtube Extension Fits LH or RH

Start Date: 11/07/13

Required Date: 11/08/13

Start Qty: 1.00

Required Qty: 1.00

**AN4C7A**  
BOLT Purchased No

DAS  
27  
9-89

2X

## Location

110 Each

204.0000

24

DAS  
28  
9-89

13-11-7

## Loc Qty

## Loc Code

ST355 107  
109147 6  
123900 1  
m127363 100  
ST513 97  
125388 97

**D3510-041**  
Insert Assy Manufactured No

DAS  
27  
9-89

2X

## Location

110 Each

2.0000

12

DAS  
28  
9-89

## Loc Qty

## Loc Code

ST274 2  
99511 2

**NAS1149G0332R**  
WASHER Purchased No

DAS  
27  
9-89

2X

## Location

110 Each

13,253.000

20

DAS  
28  
9-89

## Loc Qty

## Loc Code

FP001 264  
123355 264  
ST292 119  
123248 18  
123759 10  
125268 91  
st510 10978  
m126319 5478  
m127306 2500  
m127410 3000  
ST511 1766  
125654 1766  
ST517 126  
124580 126

November-07-13 9:48:54 AM

Shop Packet Print

Page 2

# Picklist Print

November-07-13 9:48:54 AM

Page 3

Work Order ID: 109047  
 Parent Item: D135-751-101  
 Parent Item Name: Skidtube Extension Fits LH or RH

Start Date: 11/07/13

Required Date: 11/08/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

6,464.0000

2

74

DAS  
28  
9-89

13-11-7

WASHER

DAS  
27  
9-89

13 11 14

## Location

## Loc Qty

## Loc Code

ST292

2388

119124

6

121255

8

121825

8

122441

55

m125807

2319

ST510a

4076

m126221

4076

4x



## 5.0 PARTS LIST

Item	Qty -011	Qty -041	Qty -043	Qty -101	Part Number	Description
	X				D135-751-011	SKIDTUBE INSTALLATION
	1	X			D135-751-041	REPLACEMENT SKIDTUBE
			X		D135-751-043	WEARPLATE KIT
				X	D135-751-101	SKIDTUBE EXTENSION KIT
1		1			D3507-041	SKIDTUBE ASSEMBLY
2	4				**BRS8-96/48SZ-M8-W2	CLAMP
3	8				**LN9038-08032	SCREW
4		1			*D2965	CAP
5		1			*D2965-3	CAP
6		2			***AELS-1032-130	INSERT
7		2			***AELS-1032-225	INSERT
8		2			*AN3C5A	BOLT
9		2			*AN960C10L	WASHER
10		2			*AN526C1032-10	SCREW
20A		1	1		*D3508-1	WEARPLATE
20B		1	1		*D3558-1	GASKET
21A		1	1		*D3508-3	WEARPLATE
21B		1	1		*D3558-3	GASKET
22A		1	1		*D3508-5	WEARPLATE
22B		1	1		*D3558-5	GASKET
23A		1	1		*D3508-7	WEARPLATE
23B		1	1		*D3558-7	GASKET
24		38			*AELS-1032-130	INSERT
25	8	30	38		*AN3C4A	BOLT
26	8	30	38		*AN960C10L	WASHER
27	2		2		D3512-1	WEARPLATE
30		1			*AELS-1032-225	INSERT
31		1			*AN3C4A	BOLT
32		1			*AN960C10L	WASHER
40		4			*D3492-041	PLUG ASSEMBLY
41		4			***NAS1611-010	O-RING
42		2			*D3492-047	PLUG ASSEMBLY
43		2			***NAS1611-007	O-RING
44		4			*D3506-1	DOUBLER
45		8			*MS20601AD4W3	RIVET
46		2			*D3506-3	DOUBLER
47		4			*MS20601AD4W3	RIVET
48		4			*D3492-043	PLUG ASSEMBLY
49		4			***NAS1611-013	O-RING
50				1	D3510-041	INSERT ASSEMBLY
51				2	***AELS-1032-130	INSERT
52				6	***AELS-1032-225	INSERT
53				2	***ALS4-428-165	INSERT
54				2	AN4C7A	BOLT
55				2	AN960C416L	WASHER
56				2	AN3C4A	BOLT
57				8	AN3C7A	BOLT
58				10	AN960C10L	WASHER

\* PART IS INCLUDED WITH D3507-041 SKIDTUBE ASSEMBLY

\*\* TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

\*\*\* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

• COPYRIGHT © 2006 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: C

Date: 07.09.20